Vacuum Pumps America Inc.

Vertical Dry Screw Vacuum Pumps VPA-VSS Series







VPA-VSS60Ex VPA-VSS60Ex VPA-VSS100

Features of VSS Dry Screw Vacuum Pumps:

- Rugged and Robust design. Capable of handling all types of gases, vapors and solvents.
- > Capable of handling gases in radiation area like: Particle accelerators, Nuclear Waste Management
- Reduced discharge temperature greatly and close to T4 requirement for ATEX versions.



- Small foot print, compact design and proven quality.
- Low noise and vibration level due to completely balanced screws.
- No use of Oil or Water as pumping medium, low operation costs.
- No oil back migration and no oil back streaming.
- Advanced elevated cantilever design for Screw rotors that doesn't let the bearings and seals come in contact with gases, vapors and even liquids.
- > High Performance and High Efficiency.
- Short gas path through the pump makes quick gas discharge.
- Simple design results easy maintenance.
- > Different internal coatings available based on application like Teflon, PFA and Hardened Screws for Harsh and Dusty applications.
- > VPA-VSS Vertical Dry Screw Vacuum Pumps are available with TEFC, Water cooled, ATEX (Ex) and

Explosion Proof motors at different voltages like 3 phase motors at 380V, 400V, 415V, 460V and 575V @ 50/60Hz are available with UL, CSA and CE approvals

- > VPA-VSS Dry Screw Vacuum Pumps can handle all types of petrochemical vapors, solvents and biologic vapors like: Acetone, Bio Diesel, Butane, Isobutene, Propane, Dimethyl Ether DME, Diflouroethane HFC, Tetraflouroethane, Pentane, Carbon Dioxide, Methylated spirits, Methanol, Ethanol, Propanol, Xylene, Toluene, Methyl Ethyl Ketone, Alcohols, Benzene, Oxygen, Ozone, etc...
- VPA-VSS Dry Screw vacuum Pumps are completely adapted to Pharmaceutical, Chemical, Food and Radiation, applications.
- Standard 3 phase motors at 380V, 400V, 415V, 460V and 575V @ 50/60Hz are available with UL, CSA and CE approvals for all VPA-VSS Vertical Dry Screw Vacuum Pumps.

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Specifications of VPA-VSS Vertical Dry Screw Vacuum Pumps:

Model	Pumping Speed L/min m³/h CFM		Ultimate Pressure Torr	Power (kW) 60Hz	Rotational Speed (min ⁻¹)	Port Size Inlet/Outlet		Oil Capacity (L)	Cooling Water (L/ min)	Weight (kg) pump only
	50Hz	60Hz								,
VPA-VSS60	840 50 29.5	1000 60 35.5	1 x 10 ⁻³	3.7	6000	KF50	KF40	2.5	4	180
VPA-VSS100	1500 90 53	1666 100 59	1 x 10 ⁻³	5.5	5000	KF50	KF40	4	4 to 6	260

^{*}Specifications are subjected to change without notice to improve product quality.

Applications of VPA-VSS Vertical Dry Screw Vacuum Pumps:

Autoclaves Automotive

Backing pump for high vacuum pumps Brake Fluid Filling Systems

Brazing Casting

Chemical Distillation

Chemical Processing Ex

Chemical Laboratories Chemical Vapor Deposition CVD Coating Systems

Central Vacuum Systems Debinderization

Degassers Ex

Degassing (Ex

Drying Chambers

Evacuating of Refrigeration Systems

Evacuation of Process chambers Exerming

Food Processing Food Industry Fermentation

Freeze Drying

Hazardous area Heat Treatment

Heat Exchanger Drying in Power Plants

Hazardous Area

Impregnating Investment Casting

Impregnation

Laboratory Leak Detection of dry systems Light Bulb Manufacturing Liquid Gas Storage

Metallurgy

Metals Processing

Oil Degassers

Nuclear Waste Management

Packaging PET Processing

Pharmaceutical Processes

Physical Vapour Deposition PVD Coating

Systems

Physics Laboratories

Potting

Research & Development

Refineries Roll Coating

Silicon Crystal Growing

Sintering

Solvent Recovery

Solvent handling

Transformer Drying Vacuum Coating Vacuum Furnaces

Vacuum Heat Treating

Vacuum Melting

Vacuum Metalizing Vacuum Packaging

Vacuum Metallurgy

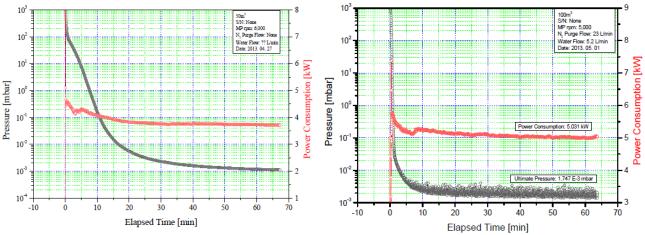
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^{**} To convert m³/h to CFM, divide by 1.69 Example: 100 m³/h ÷ 1.69= 72CFM

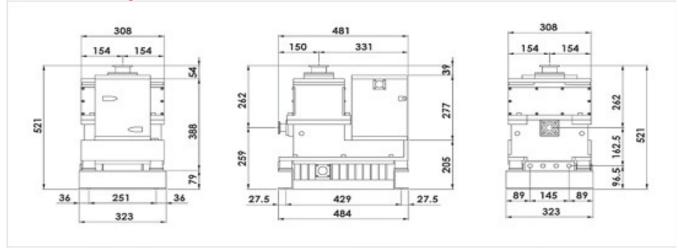
Performance curves:



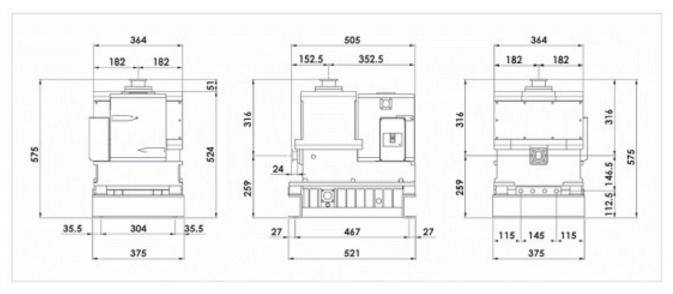
Pumping Speed & Power Consumption curves for VPA-VSS50

Pumping Speed & Power Consumption curves for VPA-VSS100

Dimensional drawings for VPA-VSS60 and VPA-VSS100:



Dimensions of VPA-VSS60



Dimensions of VPA-VSS100

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^{*}Height of the motor can be changed by use of different types of motors.

^{**}All dimensions are in millimeter.

Different types of motors are available for VPA-VSS Vertical Dry Screw Vacuum Pumps as follows:

- TEFC Air Cooled
- TEFC Water Cooled
- ATEX Ex
- Energy efficient
 - Explosion proof (Ex)
- Wash down
- All the above Motors are compatible with CE, CSA standards.

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